

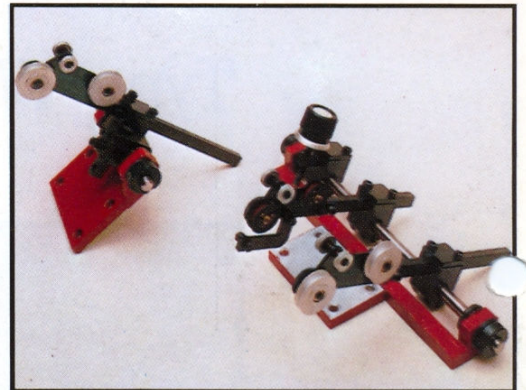
WM 06L

Bench multiprogramme layer winding machine, microprocessor controlled. Suitable for a large range of applications. All winding parameters are controlled. Winding of slot bobbin with different turns per slot.

Memory capacities: up to 30 windings recalled at pleasure. Tape recorder in option.

The following functions can be programmed:

- number of turns
- winding direction
- acceleration/deceleration
- number of turns/layer
- winding speed
- slow turns of winding/end
- slow turns of layer/end
- pyramidal winding
- wire guide positioning
- spindle indexing winding end against flange as wished interspaced
- winding start for number of turns as desired
- program stops
- choice of programs in the memories
- opening and closing subroutines
- waiting time between operations



WM 06LV

It uses the same control than the WM06L plus a control interface for a monitor and a floppy disk driver for the data storage, with all the same capacities as the micro processor. The programming is easy by the means of a menu for the definition of all the winding parameters.

It also allows:

- floating zero point
- third foot pedal for the spindle rotation in the opposite direction than the winding
- visualization of the present winding parameters
- programme storage on floppy disk



TECHNICAL DATA:

Wire range	0.02 - 2 mm as per coil-diameter
Distance between centres	250 mm
Winding coil diameter	130 mm
Maximum coil diameter	130 mm
Standard winding speed	0 - 7.000 r.p.m. 0 - 3.000 r.p.m.
or	0 - 15.000 r.p.m. 0 - 6.000 r.p.m.
D.C. spindle motor	500 W
Weight	106 Kg.
Overall dimensions	650 x 470 x 340 mm
Power supply	220 V 50/60 Hz single phase

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